

MELTECA®

The joy of colour



KEY: Nat = Natural Slp = Stipple Wdgr = Woodgrain Ft = Pearl

These colours match Melteca® colours as closely as printing technology allows.

Melteca® AVAILABILITY CHART														
SHEET SIZE (2440 long sheets)	MELAMINE EDGING						SOLID EDGING			SAMPLE FINISHES				
	Plain		Pre-Glued				Plain & Pre-Glued		Main Sample					
	0.4mm	0.4mm	0.4mm	1.0mm	2.0mm	2.0mm	2.0mm	2.0mm	2.0mm	Chip & AS				
1220	1830	21mm	21mm	26mm	33mm	42mm	22mm	22mm	26mm	33mm	Side 1 Finish			
Affinity Beech	✓	x	x	x	x	x	x	50	x	50	Natural			
Affinity Maple	✓	x	x	x	x	x	x	50	x	50	Natural			
Affinity Tawa	✓	x	x	x	x	x	x	50	x	50	Natural			
Aotia Rimu	ⓑ	✓	x	100	100	x	x	100	x	50	50	50	Woodgrain	
Aurum	✓	x	100	100	100	100	x	50	x	50	Natural			
Barcelona Cherry	✓	x	100	100	100	100	x	50	x	50	Natural			
Black	✓	✓	100	100	100	100	200	50	50	50	Stipple			
Blue Spruce	✓	✓	100	100	100	100	x	50	x	50	Natural			
Brushed Silver	✓	✓	100	100	100	100	200	50	50	x	Natural			
Bullet	✓	x	x	x	x	x	x	50	x	50	Pearl			
Carbon Vapour	✓	x	x	x	x	x	x	50	x	50	Pearl			
Charcoal Grey	✓	✓	100	100	100	100	200	50	50	50	Stipple			
Classic Cherry	✓	x	100	100	100	100	x	50	x	50	Natural			
Classic White	✓	✓	100	100	100	100	200	50	50	50	Natural			
Cream	✓	✓	100	100	100	100	200	50	50	50	Natural			
Dark Oak	✓	✓	100	100	100	100	200	50	50	50	Woodgrain			
Deep Grey	✓	x	x	x	x	x	x	50	x	50	Natural			
Deep Wine	✓	x	100	100	100	100	200	50	50	50	Stipple			
Designer White	✓	✓	100	100	100	100	200	50	50	50	Natural			
Dove Grey	✓	✓	100	100	100	100	200	50	50	50	Natural			
Dreamtime	✓	x	100	100	100	100	x	50	x	50	Natural			
Fudge	✓	x	x	x	x	x	x	50	x	50	Natural			
Gentle Beige	✓	x	100	100	100	100	200	50	50	50	Natural			
Golden Beech	✓	✓	100	100	100	100	200	50	50	50	Natural			
Icelandic Blue	✓	x	100	100	100	100	x	50	x	50	Natural			
Indigo	✓	x	x	x	x	x	x	200	50	x	50	Stipple		
Incaone	✓	✓	100	100	100	100	200	50	50	50	Stipple			
Jaffa	✓	x	x	x	x	x	x	50	x	50	Natural			
Jarrak	✓	x	100	100	100	100	x	50	50	50	Woodgrain			
Lemon	ⓑ	✓	x	x	x	x	x	50	x	x	Natural			
Lemon Tree	✓	x	100	100	100	100	x	50	x	50	Natural			
Lemon Honey	✓	x	100	100	100	100	200	50	x	50	Natural			
Lime	✓	x	x	x	x	x	x	50	x	50	Natural			
Lila Cherry	✓	✓	100	100	100	100	200	50	50	50	Natural			
Memphis Red	✓	x	100	100	100	100	x	50	x	50	Stipple			
Midnight Blue	✓	x	x	x	x	x	x	200	50	50	50	Stipple		
Mist	✓	x	100	100	100	100	200	50	50	50	Natural			
Mistral Blue	✓	x	100	100	100	100	200	50	x	50	Natural			
Moss	✓	x	100	100	100	100	x	50	x	50	Natural			
NZ Rimu	✓	x	100	100	100	100	200	50	50	50	Woodgrain			
NZ Tawa	✓	✓	100	100	100	100	200	50	50	50	Natural			
Oyster	✓	✓	100	100	100	100	200	50	50	50	Natural			
Pacific Almond	✓	x	100	100	100	100	x	50	x	50	Natural			
Pancetta	✓	x	100	100	100	100	x	50	x	50	Natural			
Peacock	✓	x	100	100	x	x	100	x	50	x	50	Stipple		
Pear	✓	x	100	100	100	100	200	50	50	50	Natural			
Pomegranate	✓	x	100	100	100	100	x	50	x	50	Stipple			
Provence Blue	✓	✓	100	100	100	100	200	50	50	50	Stipple			
Provence Green	✓	x	x	x	x	x	x	50	50	50	Stipple			
Provence Oxy	✓	✓	100	100	100	100	200	50	50	50	Stipple			
Putty	✓	x	100	100	100	100	x	50	x	50	Natural			
Refined Oak	✓	x	100	100	100	100	x	50	x	50	Natural			
Rock Salt	✓	x	100	100	100	100	200	50	50	50	Natural			
Sage Blue	✓	x	100	100	100	100	x	50	x	50	Natural			
Sea Shell	✓	x	100	100	100	100	200	50	x	50	Natural			
Silver Grey	✓	x	100	100	100	100	x	50	x	50	Natural			
Silver Strata	✓	✓	100	100	100	100	x	50	x	50	Natural			
Silver Vapour	✓	x	x	x	x	x	x	50	x	50	Pearl			
Sky	✓	x	x	x	x	x	x	50	x	x	Natural			
Spectrum Blue	✓	x	100	100	100	100	x	50	x	50	Stipple			
Spring Maple	✓	✓	100	100	100	100	200	50	50	50	Natural			
Steel Grey	✓	x	x	x	x	x	200	50	x	50	Natural			
Streetlight	✓	x	100	100	100	100	200	50	x	50	Natural			
Tanquill	✓	x	x	x	x	x	x	50	x	50	Pearl			
Tussock	✓	x	100	100	100	100	x	50	50	50	Natural			
Vanilla	✓	x	100	100	100	100	x	50	x	50	Natural			
Velveten	✓	✓	100	100	100	100	200	50	x	50	Natural			
Vicenza Walnut	✓	x	100	100	100	100	x	50	x	50	Woodgrain			
Vienna	✓	x	x	x	x	x	x	50	x	50	Pearl			
White Wave	✓	x	100	100	100	100	x	50	x	50	Natural			

ⓑ These colours are available while stocks last.

Melteca® SUPPORT MATERIAL	
SAMPLES:	Melteca® Colour Chainers
	Melteca® Finish Chainers
	Melteca® Sample Chips (Bags of 15)
LITERATURE:	Melteca® Sample Chips (Bags of 163)
	Melteca® Sample AS
LITERATURE:	Melteca® Colour Range Brochure
	Melteca® Technical Brochure

STANDARD SUBSTRATE GUIDELINE										
Sheet Size	Standard Substrate	Substrate Type	Substrate							
			9	12	16	18	25	30		
2440 x 1220	Medium Density Fibreboard (MDF)	Standard	✓	✓	✓	✓	✓	✓	✓	✓
		MR	✓	✓	✓	✓	✓	✓	✓	✓
		Light**	✓	✓	✓	✓	✓	✓	✓	✓
2440 x 1830	Particleboard	Supertone	✓	✓	✓	✓	✓	✓	✓	✓
		MR	✓	✓	✓	✓	✓	✓	✓	
		Supertone	✓	✓	✓	✓	✓	✓	✓	
Max Sheets Per Pack			100	60	50	50	30	24		

STANDARD SUBSTRATE GUIDELINE										
Sheet Size	Standard Substrate	Substrate Type	Substrate							
			9	12	16	18	25	30		
2440 x 1220	Medium Density Fibreboard (MDF)	Standard	✓	✓	✓	✓	✓	✓	✓	✓
		MR	✓	✓	✓	✓	✓	✓	✓	
		Light**	✓	✓	✓	✓	✓	✓	✓	
2440 x 1830	Particleboard	Supertone	✓	✓	✓	✓	✓	✓	✓	
		MR	✓	✓	✓	✓	✓	✓	✓	
		Supertone	✓	✓	✓	✓	✓	✓	✓	
Max Sheets Per Pack			100	54	30	24	30	14		

Single Sided Melteca® 2440 x 1220 single sided Melteca® is available, however it is not recommended as it is subject to bowing. It is therefore recommended that a balancing paper be used on the reverse side. 2440 x 1830 is not available single sided.

** Light Melteca® Melteca® on Light MDF can and will compress. Supply is based on the understanding that the product will be beyond normal thickness tolerances, varying from 0.5mm to 0.9mm for 12, 16, 18 & 30mm product.

SPECIALTY SUBSTRATE GUIDELINE										
Sheet Size	Substrate	Substrate Type	Substrate							
			9	12	16	18	25	30		
2440 x 1220	Medium Density Fibreboard (MDF)	EO	✓	✓	✓	✓	✓	✓	✓	✓
2440 x 1830	Medium Density Fibreboard (MDF)	EO	✓	✓	✓	✓	✓	✓	✓	✓

EO Melteca® is available in all colours and finishes, to a 28 day dispatch standard. 2440 x 1220 x 10mm & 2440 x 1220 x 18mm EO MDF is available to a 48-72 hour dispatch standard.

FINISH GUIDELINES

Melteca® finishes are pressed into the surface during the manufacturing process. When ordering there is a 5pm closure on Melteca® schedules unless capacity is used earlier or where new part code creation is required. This will be confirmed at the time of order and verified on the Laminex Group™ order confirmation. The table below depicts the manufacturing schedule only.

Order	Dispatch	Gloss	Gloss/Natural	Natural	Satin	Stipple	Wood-grain	Pearl
Mon	Thurs	✓		✓	✓	✓	✓	✓
Tues	Mon	✓		✓	✓	✓	✓	✓
Wed	Mon	✓		✓	✓	✓	✓	✓
Thurs	Tues	✓	✓	✓	✓	✓	✓	✓
Fri	Tues	✓	✓	✓	✓	✓	✓	✓

Stipple & Natural Finish: 2440 x 1220 only can be ordered in any number of sheets after the minimum 2 sheet order (eg 3.5, 7 etc). Standard MDF and Supertone Particleboard only.

Gloss Colours: Gloss finish on colours is only available with Gloss on the face and Natural on the reverse side. Gloss finish is not recommended for dark colours.

Different finish each side: For different finishes on each face the minimum order is 40 sheets. Service standards will be advised at the time of order placement. The exceptions are Gloss/Natural where normal service standards and minimum order quantities apply.

SUBSTRATE DESCRIPTIONS

Melteca® STANDARD SUBSTRATE:

Firepanel: Medium density particleboard
Light MDF: Light weight medium density fibreboard
MR MDF: Medium density fibreboard
Standard MDF: Medium density fibreboard
Supertone™: Fine surface medium density particleboard
Supertone™ MR: MR fine surface medium density particleboard
EO MDF: Low formaldehyde emitting MDF panel

DISPATCH SERVICE STANDARD

48-72 HOUR DISPATCH: is available for any combination of the following. It excludes Melteca® specialty substrates and some Melteca® surface finishes.

Sheet Sizes: 2440 x 1220 and 2440 x 1830
Substrates: AW Melteca® standard substrate (NOT Melteca® specialty substrates)
Thickness: AW thickness available for the substrate
Finishes: Gloss, Natural, Satin, Stipple, Woodgrain, Pearl

24 HOUR DISPATCH: is available for stock held at your The Laminex Group Branch.

